

# Self Diagnostics Failure Code Explanation

This oven monitors its operation and displays a Failure Code in Digital Display Window when a problem occurs.

**What to do when a Failure Code appears:**

**Unplug the oven and wait more than ten seconds before reconnecting.**

**If normal operation does not resume, follow the next chart.**

CODE	PROBLEM	WHAT TO DO						
F01	Too high temperature of exhausted air	The oven shuts off automatically. Disconnect the power cord from the wall socket. The oven beeps continuously and resets for operation when cool. Move the oven to the cooler location. If the problem persists, call service agent.						
F03	Incoming line voltage too high. <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 5px 0;">This oven is designed to operate with 208 or 230 - 240 Volts AC.</div>	Check line voltage and that voltage adjustment is matched. (Refer to page 5 for Power Source Voltage Adjustment.) <table><tr><td>Line Volt.</td><td>Connector Color</td></tr><tr><td>208 V</td><td>White</td></tr><tr><td>230 - 240 V</td><td>Black</td></tr></table>	Line Volt.	Connector Color	208 V	White	230 - 240 V	Black
Line Volt.	Connector Color							
208 V	White							
230 - 240 V	Black							
F04	Incoming line voltage too low.	If the line voltage is other than 208 or 230 - 240 V, consult electrician to check outlet.						
F05	Defective memory IC	If the problem persists, call service agent. The oven will operate even if Failure Code appears, just not as designed. Call service agent. If the problem occurs during memory heating, press Stop/Reset pad. Then other memory program and manual heating will be possible.						
F33-34	Defective thermistor circuit	The oven shuts off automatically. If the problem persists, call service agent.						
F44	Defective control panel	The oven shuts off automatically. If the problem persists, call service agent.						
F81-82	Defective relay circuit	If the problem persists, call service agent. The oven will operate even if Failure Code appears, just not as designed. Call service agent. Press Stop/Reset pad and try again.						
F86-87	Defective relay circuit	The oven shuts off automatically. If the problem persists, call service agent.						

**Note:** Above codes shown in Digital Display Window do not indicate all possible failures on the unit.